



HIGH SPEED STEELS			
Grades/Standards		Products	Surface Finish
Russian steel grade	Werkstoff N-r		
P18K5Φ2	1,3255	bars 2 up to 200mm	Black, rough machined, turned, sand blasted
		flat bars 10x2 up to 100x20	
		plates with thickness from 2 up to 200mm and width or 200 up to 810mm	
P18	1,3355	bars 2 up to 200mm	
		flat bars 10x2 up to 100x20	
		plates with thickness from 2 up to 200mm and width or 200 up to 610mm	
P6M5K5	1,3243	bars 2 up to 300mm	
		flat bars 10x2 up to 100x20	
		plates with thickness from 2 up to 200mm and width or 200 up to 610mm	
P6M5	1,3343	bars 2 up to 200mm	
		flat bars 10x2 up to 100x20	
		plates with thickness from 2 up to 200mm and width or 200 up to 810mm	
HOT WORK TOOL STEEL			
Grades/Standards		Products	Surface Finish
Russian steel grade	Werkstoff N-r		
3X3M3Φ	1,2365/30CrMoV12	bars 8 up to 1000mm	Black, rough machined, turned, sand blasted
		flat bars 200x16 up to 800x500	
		plates with thickness from 16 up to 500mm and width or 200 up to 810mm	

4X5MΦC	1,2343/X37CrMoV5-1	bars 8 up to 1000mm	Black, rough machined, turned, sand blasted
		flat bars 200x16 up to 800x500	
		plates with thickness from 16 up to 500mm and width от 200 up to 810mm	
4X3BMΦ	1,2365/32CrMoV12-28	bars 8 up to 1000mm	
		flat bars 200x16 up to 800x500	
		plates with thickness from 16 up to 500mm and width от 200 up to 810mm	
4X5MΦ1C	1,2344/X40CrMoV5-1	bars 8 up to 400mm	
		plates with thickness from 16 up to 500mm and width от 200 up to 810mm	
		steel slabs 200x500-800mm	
<b>COLD WORK TOOL STEEL</b>			
Grades/Standards		Products	Surface Finish
Russian steel grade	Werkstoff N-r		
9X5BΦ	1,2363/X100CrMoV5	bars 8 up to 800mm	Black, rough machined, turned, sand blasted
		plates with thickness from 2 up to 300mm and width от 200 up to 800mm	
12XMΦ	1,2379/X153CrMo12	bars 8 up to 350mm	
		plates with thickness from 2 up to 300mm and width от 200 up to 800mm	
XBГ	1,2510/100MnCrW4	bars 8 up to 350mm	
		plates with thickness from 2 up to 300mm and width от 200 up to 800mm	
<b>PLASTIC MOLD TOOL STEEL</b>			
Grades/Standards		Products	Surface Finish
Russian steel grade	Werkstoff N-r		
-	10Ni3MnCuAl	bars от 8 up to 800mm	Black, rough machined, turned, sand blasted
		cold drawn bars from 5 up to 70mm	
		plates with thickness from 10 up to 600mm	
-	1,2311/3Cr2Mo	bars with diameter 200 – up to 1000mm	
		plates with thickness from 16 up to 100mm	